

#### **Overview**

Thermal conductivity gas analyzer is an effective method to measure one of two components in a gas mixture (the thermal conductivities differ a lot). Mainly used to measure the content of hydrogen (H2), carbon dioxide (CO2), argon (Ar), etc.

#### **Principle**

When the sample gas enters the thermal conductivity cell which is heated at a constant temperature of 63° C, and a thermistor is used above the film to maintain a constant temperature of 135° C. In this way, a small cavity is formed below and above the membrane. The measurement gas can diffuse into it. Hense, the heat loss caused by the thermal conductivity of the sample gas is compensated by heating, and the voltage required to maintain a constant temperature of the membrane is a measurement of the thermal conductivity of the measured gas.

#### **Application**

- Measurement of hydrogen (H2) content in synthesis gas of ammonia plant
- Purity measurement of hydrogen (H2) in hydrogenation unit
- Measurement of oxygen (O2) in pure hydrogen (H2) and hydrogen (H2) in pure oxygen (O2) in the process of producing hydrogen by electrolysis of water and oxygen
- Hydrogen (H2) content measurement in hydrocarbon gas
- Monitoring of hydrogen (H2) and carbon dioxide (CO2) content in hydrogen-cooled generator sets
- Measurement of hydrogen (H2) in chlorine (Cl2) in the chlorine production process
- Measurement of chlorine (Cl2) in the chlorine production process
- Measurement of carbon dioxide (CO2) content in flue gas of furnace combustion
- Argon (Ar) content measurement in air separation plant
- Monitoring in the production of pure gases, such as helium (He) in nitrogen (N2) and argon (Ar) in oxygen (O2)
- Sulfur dioxide (SO2) content measurement in the production process of sulfuric acid and phosphate fertilizer





#### **Features**

#### Corrosion protection

Sensor surface is coated with Polymer layer(4µm) which will not affect the excellent measurement performance of the sensor unit.

#### Condensation and dust protection

The sintered glass with µm-sized holes is used to protect the sensor so that gas molecules can pass through, but liquid water molecules are not permeable.

#### Multiple gas measurement modes

The analyzer has 16 built-in binary mixed gas measurement modes and calibration curve.

#### High corrosion resistance Optional

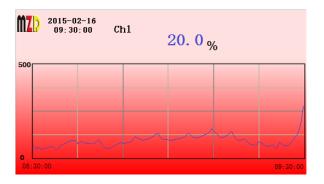
Sensor is made from Al2O3, glass and SiO2 coated Pt filaments, and Gas connections in PTFE, PFA

#### High temperature Optional

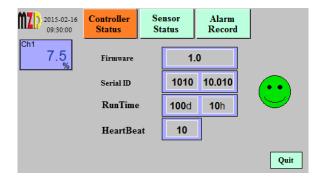
Sensor is be used at higher temperatures up to 180°C













#### Quick and convenient

The navigation menu contains 6 languages, which can be operated easily.

#### Process safety

7" large size color LCD touch screen, convenient and safe touch operation and debugging

Large size screen with red flashing alarm, clearly visible from long distances and in dark areas

Alarm immediately, safe the process

#### Alarm event record

Real-time data curve display
Record function for up to 6,000 alarms

#### Expert calibration function

Multi-point calibration function up to 9 point

#### ❖ Powerful self-diagnosis function

Built-in heartbeat monitoring function and watchdog

Monitor the status of analyzer and sensors, and promptly remind customers to take necessary maintenance

High-standard hardware and software security and password protection

#### ❖ Powerful control function

High(low) limit control function

Optional: Timer control(automatic cleaning) function

Optional: analog PID control function

Optional: PWM control function

#### Flexible fieldbus communication functions for IOT4.0

Optional fieldbus MODBUS, HART, Foundation Fieldbus FF, PROFIBUS PA, PROFIBUS DP, etc.













## **Measurement components and ranges**

Measuring Gas	Carrier Gas	Basis Range	Smallest Range	Smallest Suppressed Zero Range
Hydrogen (H2)	Nitrogen (N2) or Air	0% – 100%	0% – 0.5%	98% – 100%
Oxygen (O2)	Nitrogen (N2)	0% – 100%	0% – 15%	85% – 100%
Helium (He)	Nitrogen (N2) or Air	0% – 100%	0% – 0.8%	97% – 100%
Carbon dioxide (CO2)	Nitrogen (N2) or Air	0% – 100%	0% – 3%	96% – 100%
Nitrogen (N2)	Argon (Ar)	0% – 100%	0% – 3%	97% – 100%
Oxygen (O2)	Argon (Ar)	0% – 100%	0% – 2%	97% – 100%
Hydrogen (H2)	Argon (Ar)	0% – 100%	0% - 0.4%	99% – 100%
Helium (He)	Argon (Ar)	0% – 100%	0% – 0.5%	98% – 100%
Carbon dioxide (CO2)	Argon (Ar)	0% - 60%	0% – 10%	_
Argon (Ar)	Carbon dioxide (CO2)	40% – 100%	_	80% – 100%
Methane (CH4)	Nitrogen (N2) or Air	0% – 100%	0% – 2%	96% – 100%
Methane (CH4)	Argon (Ar)	0% – 100%	0% – 1.5%	97% – 100%
Argon (Ar)	Oxygen (O2)	0% – 100%	0% – 3%	96% – 100%
Nitrogen (N2)	Hydrogen (H2)	0% – 100%	0% – 2%	99.5% – 100%
Oxygen (O2)	Carbon dioxide (CO2)	0% – 100%	0% – 3%	96% – 100%
Hydrogen (H2)	Helium (He)	20% – 100%	20% – 40%	85% – 100%
Hydrogen (H2)	Methane (CH4)	0% – 100%	0% – 0.5%	98% – 100%
Hydrogen (H2)	Carbon dioxide (CO2)	0% – 100%	0% – 0.5%	98% – 100%
Sulfur hexafluoride (SF6)	Nitrogen (N2) or Air	0% – 100%	0% – 2%	96% – 100%
Nitrogen dioxide (NO2)	Nitrogen (N2) or Air	0% – 100%	0% – 5%	96% – 100%
Hydrogen (H2)	Oxygen (O2)	0% – 100%	0% - 0.8%	97% – 100%
Argon (Ar)	Xenon (Xe)	0% – 100%	0% – 3%	99% – 100%
Neon (Ne)	Argon (Ar)	0% – 100%	0% – 1.5%	99% – 100%
Krypton (Kr)	Argon (Ar)	0% – 100%	0% – 2%	96% – 100%
Extinguishing gas (R125)	Nitrogen (N2) or Air	0% – 100%	0% – 5%	98% – 100%
Deuterium (D2)	Nitrogen (N2) or Air	0% – 100%	0% – 0.7%	96% – 100%
Deuterium (D2)	Helium (He)	0% – 100%	0% – 5%	70% – 100%



#### **Parameters**

Measuring principle	Thermal conductivity (TCD)			
Display	4.3" or 7" industrial color touch screen			
Language	Multi-Language (English, German, Chinese, French, Italian, Russian or Customized)			
Linearity	< 1% of range			
Repeatability	< 1% of range			
Warm up time	About 30min; 1h for small ra	inges		
Sensitivity	0.01%			
Response Time	Less than 1 s(depending on flow rate)			
T90-time	<1sec at flow rate higher 60l/h			
Noise	< 1% of smallest range			
Drift at zero point per week	< 2% of smallest range			
Flow rate	40l/h to 150l/h; 60l/h -80l/h recommended			
Flow influence between 60l/h and 90l/h per 10l/h	< 1% of smallest range			
Measuring error with ambient temperature change per 10°K	< 1% of smallest range			
Gas pressure	Max. 2MPa (20bar)			
Fault with measurement gas change (Pabs > 800 hPa) per 10 hPa	< 1% of smallest range			
Analog Output(Galvanic)	4~20mA, maximum load 500	ΩΩ		
Relay Output(Galvanic)	Relay(2A, 230V AC freely se	et alarm), System alarm		
Diagnosis function	Flow monitoring, Sensor and	d analyzer self-diagnosis,Hea	artbeat monitoring	
Event Logger	Internal Flash,up to 6,000 alarm records			
Control function	Optional Timer control function,PID,PWM			
Calibration	Expert calibration function,M	fulti-point calibration function	up to 9 point	
Communication	RS485 MODBUS RTU, HART, Foundation Fieldbus FF, PROFIBUS PA, PROFIDP, MODBUS TCP/IP, etc		PROFIBUS PA, PROFIBUS	
Power	80~264V AC,1A or 19~28V DC,3A			
Electrical protection	EMI / RFI CEI-EN55011 – 05/99			
Ambient Temperature	-15 ~ 50℃			
Storage and transport temperature	-25 ~ 70℃			
Process Connection	6mm Pipe			
Wall-mounted(1~2Channels)	ABS,Gray RAL7045 Aluminum,Gray	213*185*84mm 320*x430x208mm	IP65 IP65, Exd IICT4	
Laboratory Desktop(1~2Channels)	Aluminum,Black	250x144x184mm	IP40	
Portable(1~2Channels)	ABS,Yellow	420x325x180mm	IP67	
19" Rack(1~6Channels)	Aluminu,natural-coloured	483x133x238mm	IP40	
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## Hydrogen Analyzer—Better solution for Green Hydrogen!

#### **Overview**

Thermal conductivity gas transmitter (analyzer) has **built-in temperature and humidity measurement and compensation**, is cost-effective and suitable for stable and continuous measurement of the content of hydrogen (H2).

### **Application**

- Water electrolysis to produce hydrogen
- Hydrogenation unit
- Hydrogen-cooled generator
- University and research
- Metal heat treatment/welding
- Chemicals/Pharmaceuticals
- Air Separation Unit







#### **Parameters**



# Hydrogen Analyzer—Better solution for Green Hydrogen!

#### Note:

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### **MZD Analytik GmbH**

Radeberger Str. 21 D-01900 Großröhrsdorf Tel: 0049-35952-289-78 Fax: 0049-35952-4294-57

Email: info@mzdd.de